

## KUIS PERPINDAHAN PANAS

10 OKTOBER 2023

Kerjakan secara berkelompok (5 orang) soal dalam Problem Buku Kern chap.6

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5	<p>Jauza Qurrotu 'Aini I0522056</p> <p>M Asyraf Huwaidi Candra I0522061</p> <p>Masayu Larasati Putri Darmastuti I0522063</p> <p>Muhammad Gasim I0522070</p> <p>Muhammad Nabil Afaf Farahi I0522071</p>	6.7
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7	<p>Nouvendario Brilliant Hernandarestu 084</p> <p>Ratna Wijayati I0522089</p> <p>Rifka Khoirunnisa I0522092</p> <p>Risang Dewi Prita I0522093</p> <p>Salma Indah Rahmawati I0522094</p>	6.11
8	<p>Sinta Dewi Futhna Maladatu I0522104</p> <p>Veronika Kiki Julianti I0522113</p> <p>Muhammad Rakha Raditya Syahputra</p> <p>Renita Ristianti</p> <p>ahmad zuhud zidaan</p>	6.12

**6.3.** O-xylene coming from storage at 100°F is to be heated to 150°F by cooling 18,000 lb/hr of butyl alcohol from 170 to 140°F. Available for the purpose are five 20-ft hairpin double pipe exchangers with annuli and pipes each connected in series. The exchangers are 3- by 2-in. IPS. What is (a) the dirt factor, (b) the pressure drops? (c) If the hot and cold streams in (a) are reversed with respect to the annulus and inner pipe, how does this justify or refute your initial decision where to place the hot stream?

**6.4.** 10,000 lb/hr of 57°API gasoline is cooled from 150 to 130°F by heating 42°API kerosene from 70 to 100°F. Pressure drops of 10 psi are allowable with a minimum dirt factor of 0.004. (a) How many 2½- by 1¼-in. IPS hairpins 20 ft long are required? (b) How shall they be arranged? (c) What is the final fouling factor?

**6.5.** 12,000 lb/hr 26°API lube oil (see Example 6.3 in text for viscosities) is to be cooled from 450 to 350°F by heating 42°API kerosene from 325 to 375°F. A pressure drop of 10 psi is permissible on both streams, and a minimum dirt factor of 0.004 should be provided. (a) How many 20-ft hairpins of 2½- by 1¼-in. IPS double pipe are required? (b) How shall they be arranged, and (c) what is the final dirt factor?

**6.6.** 7,000 lb/hr of aniline is to be heated from 100 to 150°F by cooling 10,000 lb/hr of toluene with an initial temperature of 185°F in 2- by 1-in. IPS double pipe hairpin exchangers 15 ft long. Pressure drops of 10 psi are allowable, and a dirt factor of 0.005 is required. (a) How many hairpin sections are required? (b) How shall they be arranged? (c) What is the final dirt factor?

**6.7.** 24,000 lb/hr of 35°API distillate is cooled from 400 to 300°F by 50,000 lb/hr of 34°API crude oil heated from an inlet temperature of 250°F. Pressure drops of 10 psi are allowable, and a dirt factor of 0.006 is required. Using 20-ft hairpins of 4- by 3-in. IPS (a) how many are required, (b) how shall they be arranged, and (c) what is the final fouling factor?

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**6.10.** 6330 lb/hr of toluene is cooled from 160 to 100°F by heating amyl acetate from 90 to 100°F using 15-ft hairpins. The exchangers are 2- by 1¼-in. IPS. Allowing 10 psi pressure drops and providing a minimum dirt factor of 0.004 (a) how many hairpins are required, (b) how shall they be arranged, and (c) what is the final dirt factor?

**6.11.** 13,000 lb/hr of 26°API gas oil (see Example 6.3 in text for viscosities) is cooled from 450 to 350°F by heating 57°API gasoline under pressure from 220 to 230°F in as many 3- by 2-in. IPS double pipe 20-ft hairpins as are required. Pressure drops of 10 psi are permitted along with a minimum dirt factor of 0.004. (a) How many hairpins are required? (b) How shall they be arranged? (c) What is the final dirt factor?

**6.12.** 100,000 lb/hr of nitrobenzene is to be cooled from 325 to 275°F by benzene heated from 100 to 300°F. Twenty-foot hairpins of 4- by 3-in. IPS double pipe will be employed, and pressure drops of 10 psi are permissible. A minimum dirt factor of 0.004 is required. (a) How many hairpins are required? (b) How shall they be arranged? (c) What is the final dirt factor?